

Quotation Request //

US Government Printing Office

Agency Publishing Services
732 North Capitol Street, NW
Washington DC 20401-0001

JACKET:346-120

Quotations are Due By:

(Eastern Time)10:00 AM on 08/28/2008

Submit Fax Quotes to:00000000

Contractors must provide mandatory taxpayer information before GPO makes payment.

Please see special notice on <http://contractorconnect.gpo.gov/>.

TITLE: RED PADDED PORTFOLIOS WITH 40 YEAR GOLD EMBOSSING

QUANTITY: 937 Vinyl Padded Award Portfolios.

****CONTRACTOR TO SUBMIT BIDS VIA CONTRACTOR CONNECT OR FAX TO
202-512-1368/1581****

TRIM SIZE: Flat/Open: 18-1/4 x 11-1/2"

Folded/Closed: 9-1/8 x 11-1/2"

PAGES: Stamps Face Only

SCHEDULE:

Furnished Material will be available for pickup by 08/29/2008

Deliver complete (to arrive at destination) by 10/13/2008

F.O.B. destination

QUALITY LEVEL: 3 Quality Assurance Through Attributes (GPO PUB 310.1, effective May 1979 (Rev. 8-02)) applies.

DESCRIPTION:

STAMPING: Vinyl Padded Award Portfolio to have a line image (7-1/4 x 1-1/4") stamped on the outside of the front cover in Imitation Gold Foil equal to Pantone's FS-SG-46C. Stamping must have solid impression; no picking, pin holes or filling in.

CONSTRUCTION: Boards (size to be determined by contractor to achieve the constructed folded/closed size of 9-1/8 x 11-1/2") must be completely covered on the outer surface with the foam padding securely glued and encased in an inner and outer cover of vinyl which is to be heat-sealed at all edges. The hinges in the vinyl between the front and back leaves must be approx. 1/2" wide and must be ribbed for suitable hinge action. The gutter must be covered on the inside with an additional reinforcing strip of 0.014" thick vinyl approx. 1/2" wide by the full depth. Round outside corners on the front and back leaves to a radius of approx. 1/4". The inside front and back covers each must have four triangular-shaped corner pieces (1-1/2" on the right angle sides) of 0.010" thick clear vinyl. The clear vinyl corners must be constructed as to accommodate 8-1/2 x 11" documents with clear vinyl or acetate 8-3/4 x 11-1/4" protective cover sheets. Portfolio is to be delivered with cover sheets and protective tissue sheets in position on both inside front and back covers.

*Match red to sample provided.

Sealing: All edges of the vinyl including the clear corner pieces must be electronically/dielectrically heat-sealed forming securely sealed edges.

MATERIAL FURNISHED: Contractor to pickup at GPO. -

One single level magnesium stamping die- 7-5/8 x 1-7/8 x 1/4".

One sample to be used as a construction guide.

PAPER: * Must be in accordance with JCP Paper Specification Standards in effect on date of this order
Cover Material: Red Virgin Vinyl, French Calf Dull (Close match to O'Sullivan's DFC-216), 0.014" thick, +/- 0.001". *Match sample.

Boards: No. 1 Binder's Board, Approximately .125" thick.

Padding: Flame retardant foam polyurethane polymer . Density: 1.7 to 1.9 lbs/cubic foot, and a thickness of 0.125" +/- 0.015".

Clear Corners: Crystal Clear Vinyl or acetate, 0.010" thick +/- 0.001"

Clear Protective Document Cover Sheets (two each folder): Crystal Clear Vinyl or acetate, 0.010" thick +/- 0.001"

(plus suitable white tissue paper under each)

COLOR OF INK:

N/A - Gold foil Stamping Only

PRINT PAGE: One Side Only

MARGINS:

Stamped image (7-1/4 x 1-1/4") on front cover to be 5-1/4" from top centered left/right. Follow furnished sample.

PROOFS:

NONE.

BINDING:

SEE DESCRIPTION.

PACKING:

Box in units of 25. Pack in suitable per shipping containers.

DISTRIBUTION:

F.O.B. DESTINATION: (TO DELIVER ON OR BEFORE SCHEDULED DELIVERY DATE)

Deliver 937 copies: Social Security Administration, Receiving Clerk, 6401 Security Blvd., Baltimore, MD 21235. Marked: "Redeliver to: Kim Sparks, 2889 Annex Bldg.". (Maximum height clearance to loading dock 13'3")

Deliver Die and all Government Furnished Material to: Social Security Administration, Attn: Publications, 1300-ANX., Baltimore, MD 21235.

QUALITY ASSURANCE LEVELS AND STANDARDS: The following levels and standards shall apply to these specifications:

Inspection Levels (from ANSI/ASQC Z1.4):

(a) Non-destructive Tests -- General Inspection Level I.

(b) Destructive Tests -- Special Inspection Level S-2.

Specified Standards-- The specified standards for the attributes requiring them shall be:

ATTRIBUTE

P-7. Type Quality and Uniformity

P-9. Solid or Screen Tints Color Match

SPECIFIED STANDARD

Other: Furnished Die

Pantone Matching System